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| **MUSASHI AUTO PARTS INDIA PVT LIMITED.** | | | | | | | | | | | | |
| **DEPARTMENT MANUAL** | | | | | | | | | | | | |
| **Dept.: QA** | | | | | **TITLE: PART MASTERS PREPARATION**  **& HANDLING FLOW** | | | | | | ISD-QA-51 | |
| Issue No.: 01 | |
| Rev. No.: 00 | |
| Date: -16-02-2017 | |
| Collect a sample from respective line & inspect visually    Check the sample for critical points for 3 times & record the results  If Sample is not ok, then reject the sample & re-collect the sample.    Not ok    OK  If Sample is ok as per the process sheet. Mark the sample as a master with white color  Identified master sample shall be displayed at respective machine at defined area Inspect & calibrate the master sample as per frequency (Ones in a six month)  Inspect & calibrate the master sample as per frequency (Ones in a six month) Master sample is ok then display at defined location If master is not ok then follow the activity as per Sr. No 1 to 3 | | | | | | | | | | | | |
| 1. **DOCUMENT / RECORD REFERENCE:** | | | | | | | | | | | | |
| **Sr. No** | | **Document / Record Description** | | | | | | | **Reference No.** | | | |
| - | | Nil | | | | | | |  | | | |
| 1. **Revision Details:** | | | | | | | | | | | | |
| Sr.  No. | Issue  No. | | Issue  Date | Rev  No. | | Rev.  Date | Revision Details | | | | | Page  No. |
| 01 | 01 | | 01.06.14 | 00 | | - | First Release | | | | | All |
| **PREPARED BY** | | | | **APPROVED BY** | | | | **REVISED ON** | | **STAMP** | | |
|  | | | |  | | | |  | |  | | |
| **Sec. Head** | | | | **Dept. Head** | | | | **01.06.14** | | **COPY NO.:** | | |